



C2R2 MAX

Version 02 – 2 April 2009

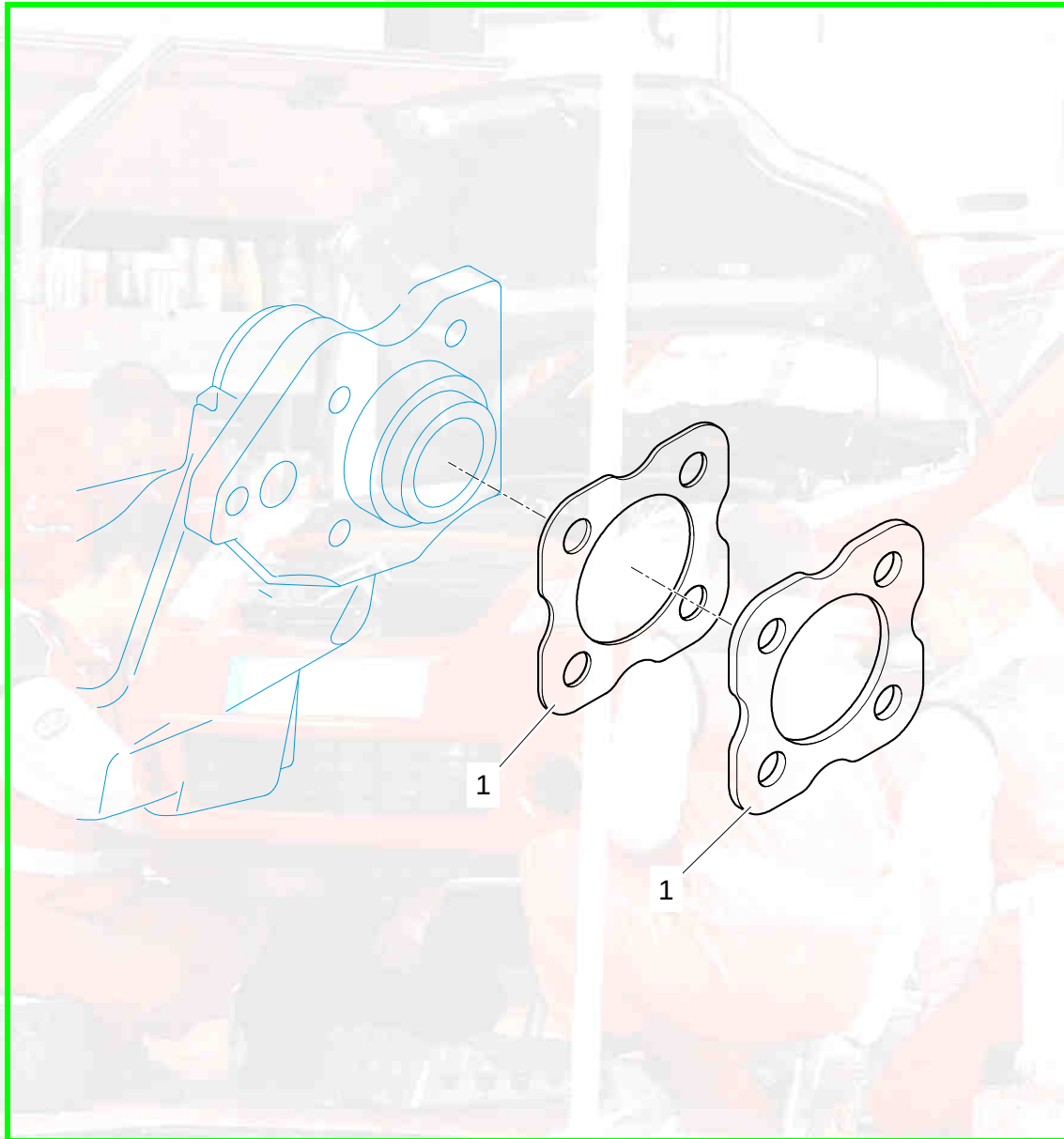
E23

REAR HUB



C2R2MAX

Version 02 – 2 April 2009

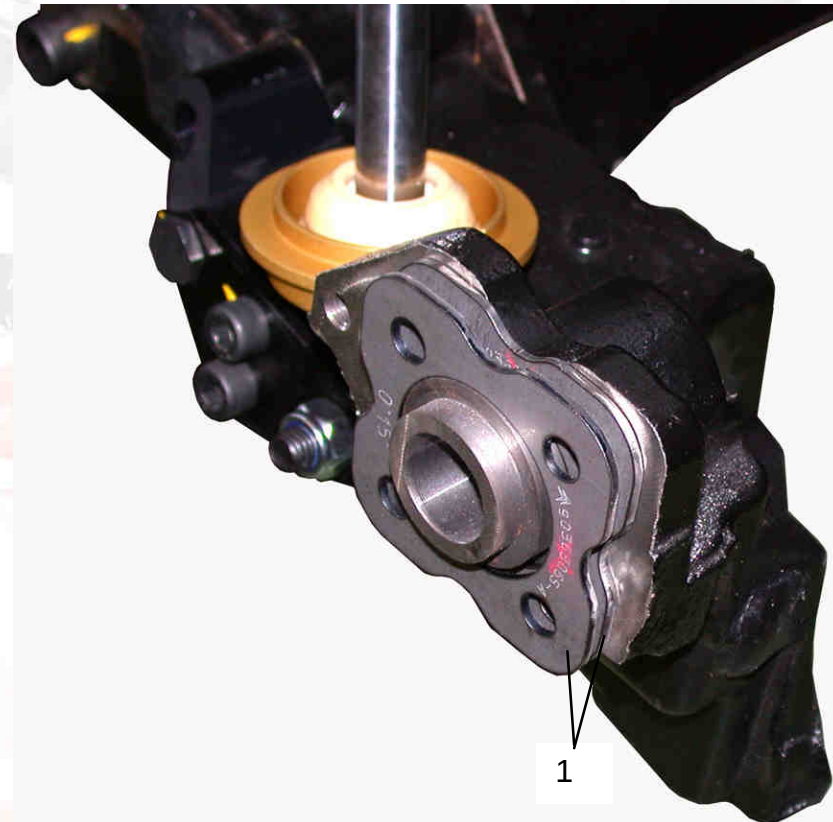


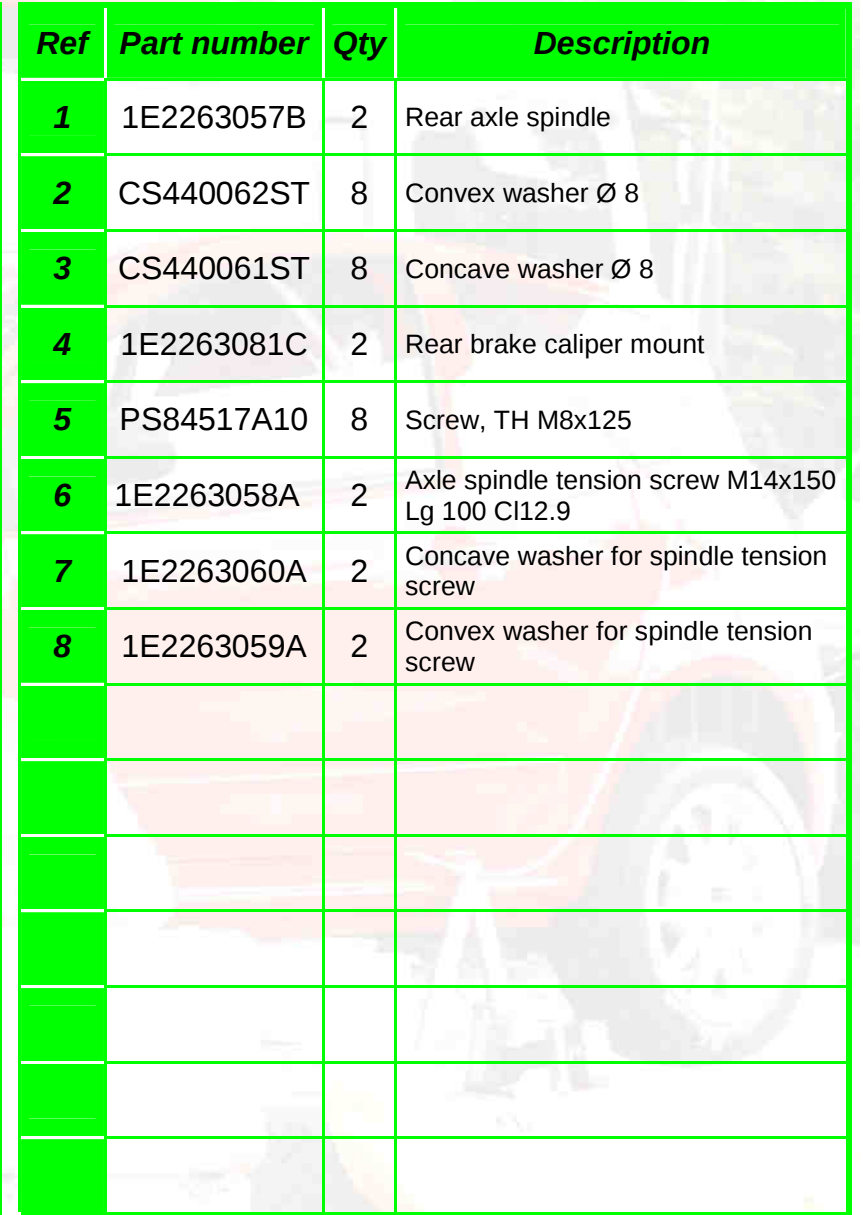
Ref	Part number	Qty	Description
1	1E2263062A	2	0° rear spindle adjustment shim (option)
1	1E2263063A	2	0°5' rear spindle adjustment shim (option)
1	1E2263064A	2	0°10' rear spindle adjustment shim (option)
1	1E2263065A	2	0°15' rear spindle adjustment shim
1	1E2263066A	2	0°20' rear spindle adjustment shim (option)
1	1E2263067A	2	0°25' rear spindle adjustment shim (option)
1	1E2263068A	2	0°30' rear spindle adjustment shim (option)
1	1E2263069A	2	0°35' rear spindle adjustment shim
1	1E2263070A	2	0°40' rear spindle adjustment shim (option)
1	1E2263071A	2	0°45' rear spindle adjustment shim (option)
1	1E2263072A	2	0°50' rear spindle adjustment shim (option)
1	1E2263073A	2	0°45' rear spindle adjustment shim (option)
1	1E2263074A	2	1° rear spindle adjustment shim (option)

Assembling camber adjustment shims and clamp on the arm.

Installation of adjustment shims for camber ([ref. 1](#), basic adjustment at -0.35° , i.e. negative) and alignment ([ref. 1](#), basic adjustment at -0.15° , i.e. toe-out).

Note: The above values are the standard values. Please refer to the set-up for the axle adjustment values.



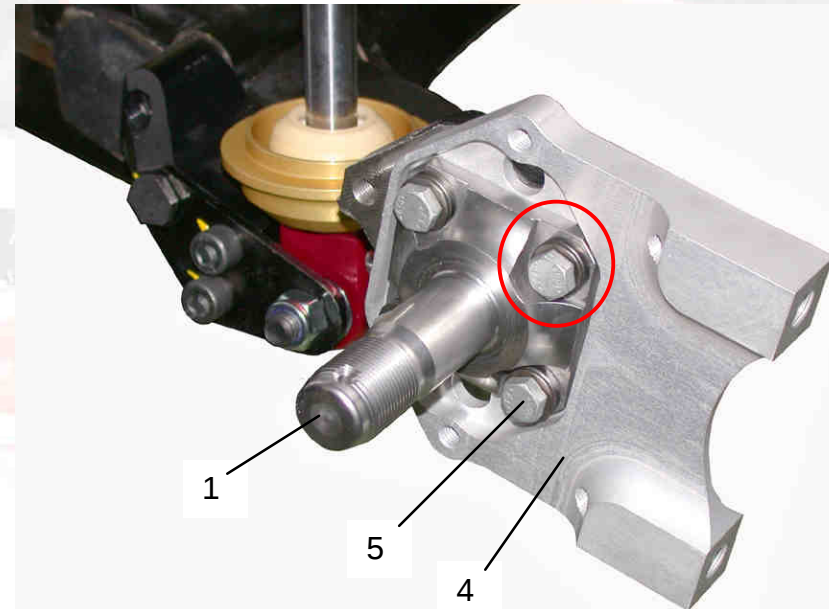
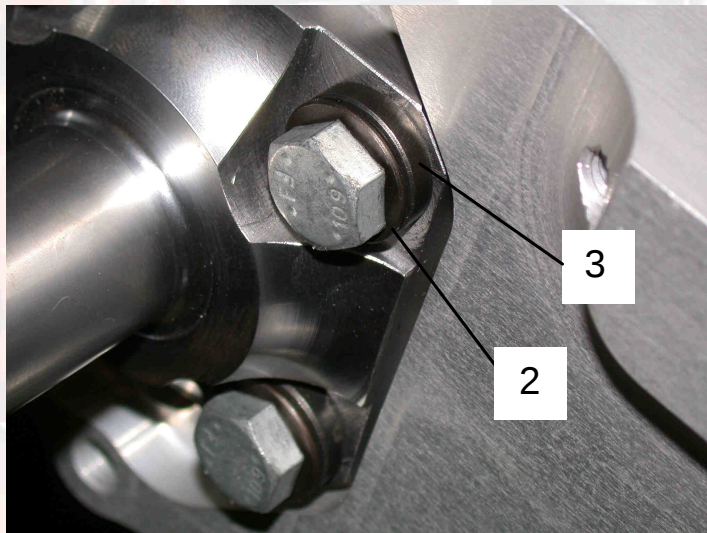


Assembling the rear brake caliper mount and rear spindle.

Install the rear brake caliper mount ([ref.4](#)).

Fit the axle spindle ([ref. 1](#)) with the screws ([ref. 5](#)), the convex washers ([ref. 2](#) screw side) and the concave washers ([ref. 3](#) spindle side).

Apply copper grease on the crown of the convex washer (easier articulation).



242

3.5 m.kg

E23
Rear hub

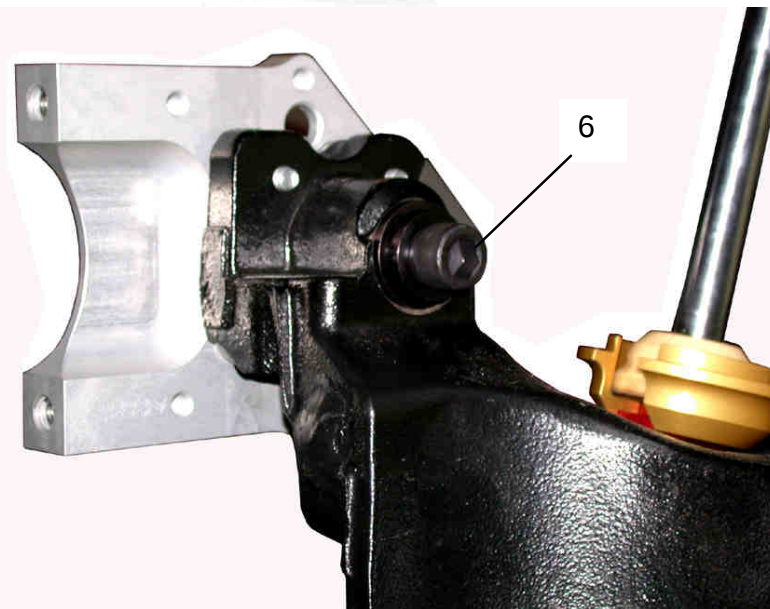
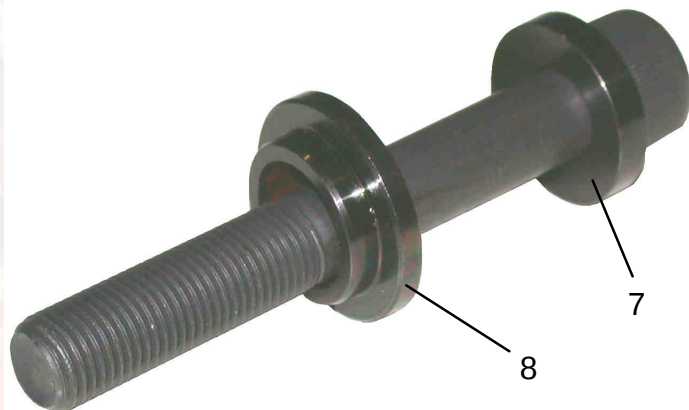


E
FRONT END
AND REAR END



Fit the spindle tension screw ([ref. 6](#)) on the arm, with the convex washer ([ref. 7,](#)) and the concave washer ([ref. 8](#)) as shown in the photo.

Apply copper grease on the threads and on the crown of the convex washer.



10 m.kg



E23
Rear hub

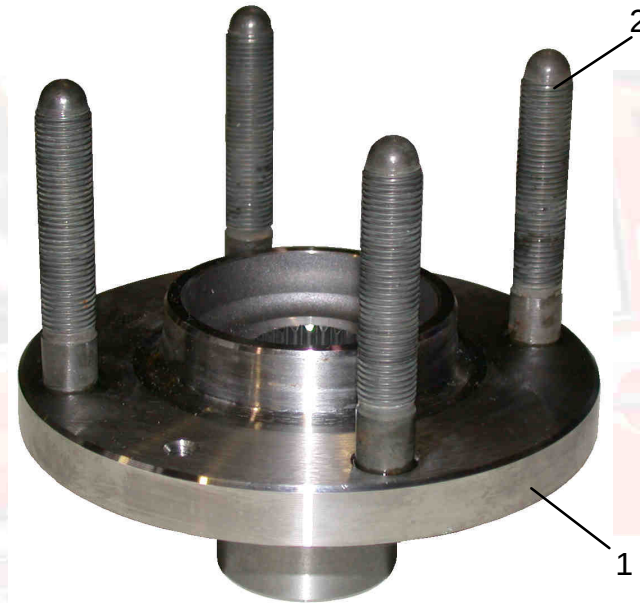


E
FRONT END
AND REAR END



Rear hub assembly.

Fix the wheel pins ([ref. 2](#)) on the hub ([ref. 1](#)).



270

11mkg

E23
Rear hub

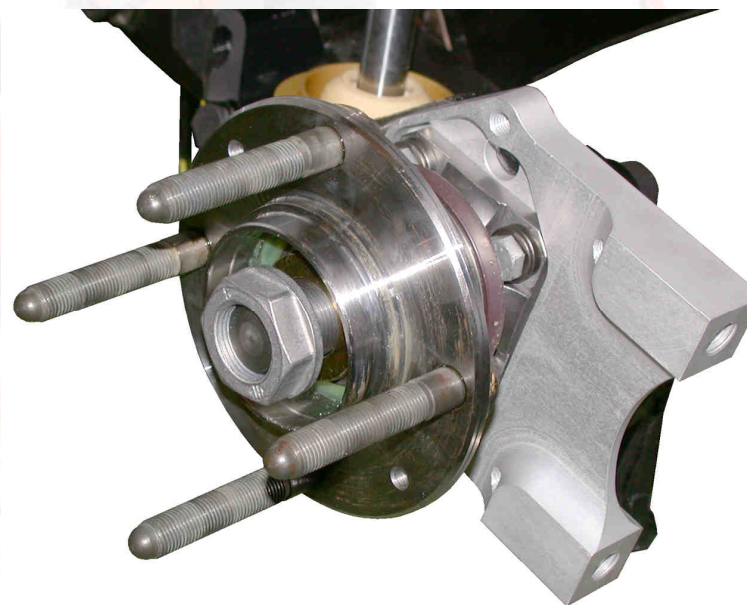
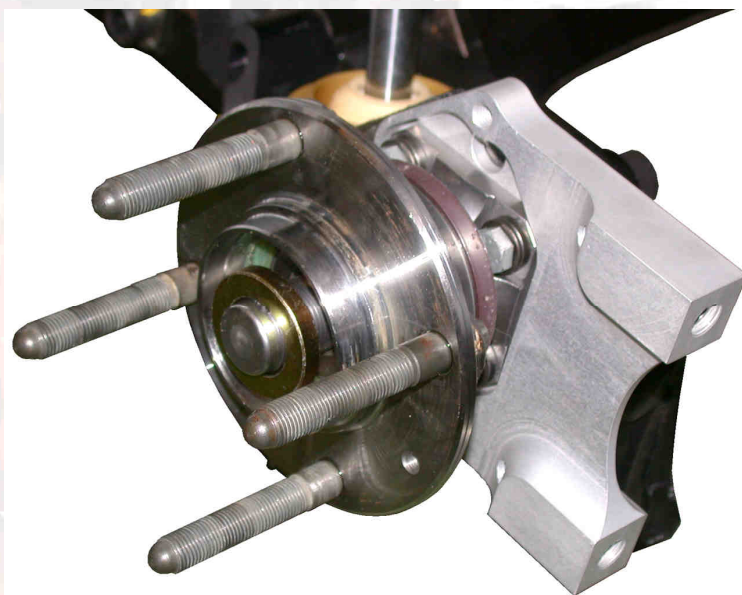


E
FRONT END
AND REAR END



Assembling the hub on the axle spindle.

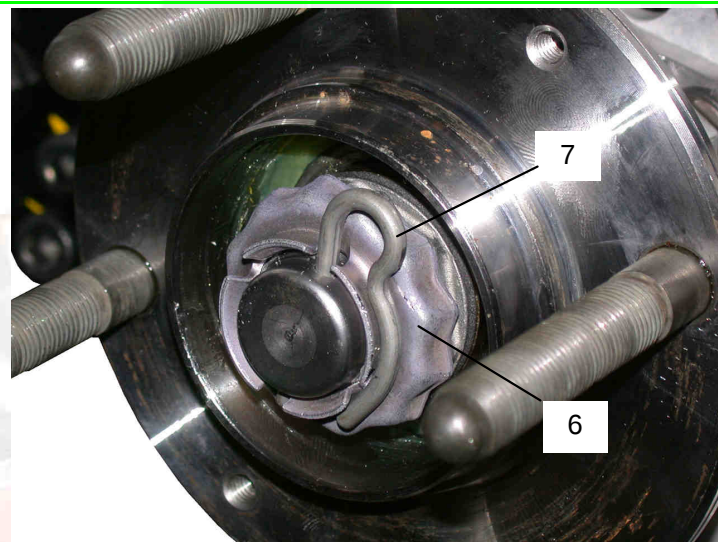
Fit the hub on the axle spindle with the under spindle nut shim ([ref. 4](#)) and the spindle nut ([ref. 5](#))



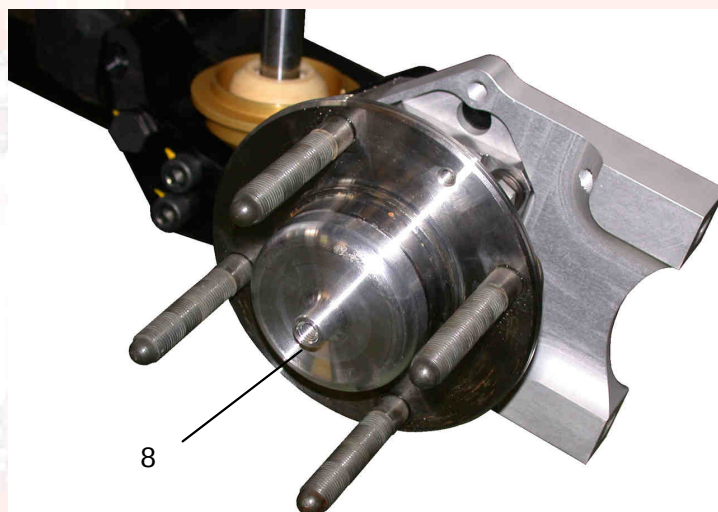
20 m.kg



Fit the nut retainer (*ref. 6*) with the pin (*ref. 7*).



Fit the hub cover (*ref. 8*).



E23
Rear hub



E
FRONT END
AND REAR END